

Date: Wednesday, 21/01/2009 7:37:52 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INNER TUBE
 Job Number : 44979
 Estimate Number : 13432
 P.O. Number :
 This Issue : 21/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run : 43069
 Part Number : PB6743001259
 Drawing Number : B6743001 P.24
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 27/01/2009 Qty: 20 Um: Each
 Written By :
 Checked & Approved By : 09-01-21
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
Comment: Qty.: 4.9568 f(s)/Unit Total : 99.1368 f(s) <i>Not enough mat.</i> ALUM. TUBING 1.250x.125W batch: <i>R 110480</i> <i>Inf 09/02/02</i> (11)		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- deburr <i>Inf 09/02/02</i> (11)		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <i>S 09/02/02 (x 11)</i>		
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr <i>S 09/02/02 (11)</i>		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <i>S 09/02/02 (x 11)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(4x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *store corner*

9/2/2

SEP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF

09-02-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

B674 3001 P.24

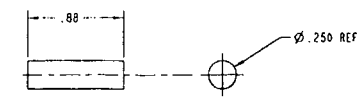
☒ **First Article** ☐ **Prototype**

Measured by: <i>SE</i>		Audited by: <i>S</i>		Prototype Approval:		N/A	
Date: <i>09/02/02</i>		Date: <i>09/02/02</i>		Date:		N/A	

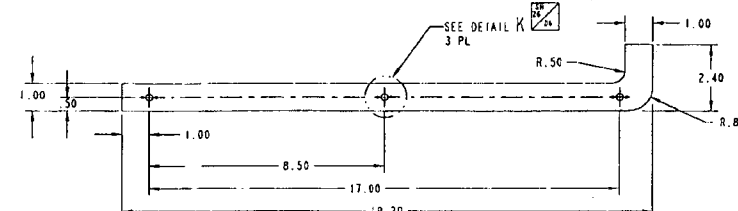
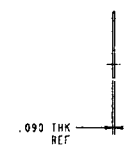
Rev	Date	Change	Revised by	Approved
		New Issue	KJ/JLM	

RELEASED
06 07 2

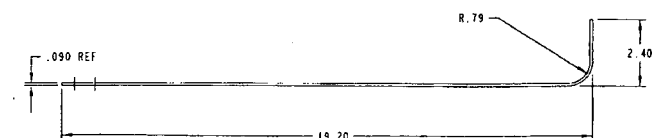
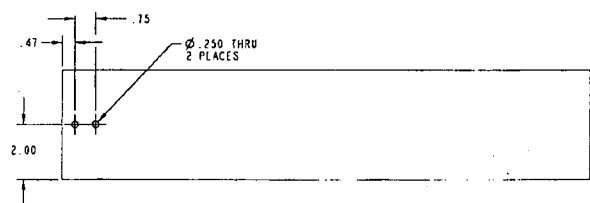
66677



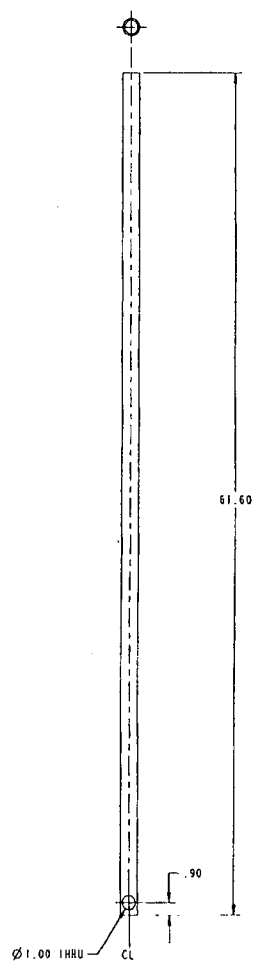
① -155 PIN
MATL: .250 RND, 303 SS
AMS5680 COND A
SCALE 2.000



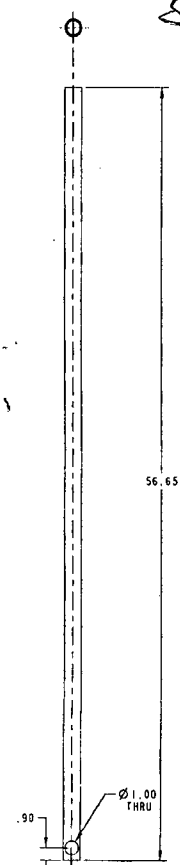
④ -149 SIDE PLATE
MATL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



② -147 SUPPORT PLATE
MATL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



① -255 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



④ -259 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.
9000 Aviation Parkway, Grand Prairie, Texas 75050
DICSUV8 867 43001
SCALE: 2 1/2" = 1"

ORIGINAL